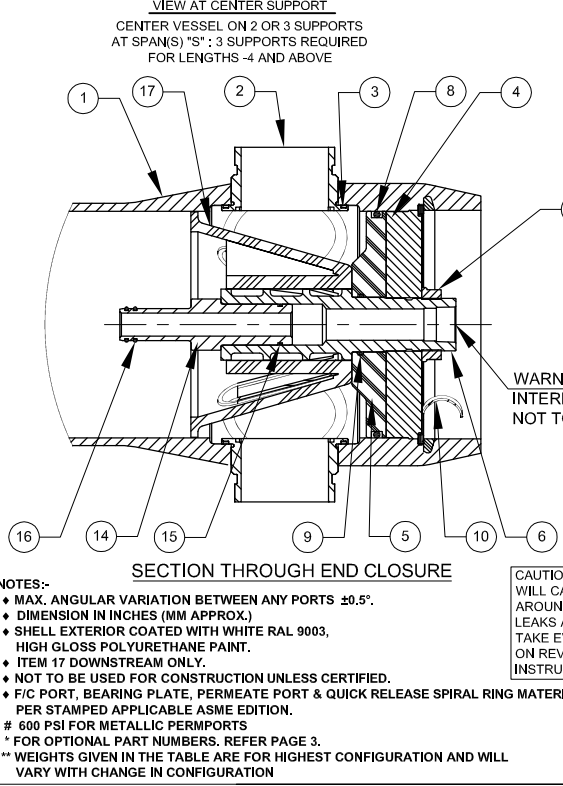


DWG REF	QTY	PART NUMBER	DESCRIPTION	MATERIAL
<b>SHELL</b>				
1	1	99223	SHELL	Filament Wound Epoxy/Glass composite - Head locking grooves integrally wound in place.
2	A/R		F/C Port	CF3M as per SA-351
3	A/R		F/C Port Seal	Ethylene Propylene
<b>HEAD</b>				
4	2	96157	Bearing Plate	6061-T6 as per SB-221
5	2	96159	Sealing Plate	Engineering Thermoplastic.
6	2	96161	Permeate Port	Engineering Thermoplastic.
7	2	45066	Port Nut	Engineering Thermoplastic.
8	2	96000	Head Seal	Ethylene Propylene - O - Ring
9	2	45312	Perm Port Seal	Ethylene Propylene - O - Ring
<b>HEAD INTERLOCK</b>				
10	2	47336	Quick Release Spiral Ring	SS-316 as per SA-479
<b>VESSEL SUPPORT</b>				
11	2*	52169	Saddle	Engineering Thermoplastic.
12	2*	45042	Strap Assy.	304 Stainless Steel-PVC Cushion.
13	4**	46265	Strap screw.	5/16-18 UNC, 2.5" L, 18-8 Stainless Steel.
<b>ELEMENT INTERFACE</b>				
14	2	A/R	Adapter	Engineering Thermoplastic.
15	2	52245	Adapter seal	Ethylene Propylene - O - Ring
16	4	A/R	PWT Seal	Ethylene Propylene - O - Ring
17	1	96163	Thrust Cone	Engineering Thermoplastic.

\* 3 & \*\*6 each furnished with length code 4,5,6,7&8.



PO NUMBER	
CUSTOMER NAME	
PROJECT NAME	
TOTAL QUANTITY	

PORT CONFIGURATION DETAILS	
PORT CONFIG	VESSEL QUANTITY
DRAWN DATE	PGS 02 SEP 05
CHECKED DATE	MD 02 SEP 05
APPROVED DATE	RM 02 SEP 05

Dash Length	L IN(MM)	P IN(MM)	S IN(MM)	Approx Weight LB(KG)**
-1	60.75 (1543)	47 (1194)	8X1 (203)	127 (58)
-2	100.75 (2559)	87 (2210)	48X1 (1219)	149 (68)
-3	140.75 (3575)	127 (3226)	80X1 (2032)	168 (76)
-4	180.75 (4591)	167 (4242)	64X2 (1626)	186 (84)
-5	220.75 (5607)	207 (5258)	78X2 (1981)	207 (94)
-6	260.75 (6623)	247 (6274)	92X2 (2337)	229 (104)
-7	300.75 (7639)	287 (7290)	106X2 (2692)	258 (117)
-8	340.75 (8655)	327 (8306)	120X2 (3048)	279 (127)
<b>PENTAIR CODELINE®</b>				
MODEL - 80H60 MEMBRANE HOUSING				
ECN 4624	DWG. NO. 99168	REV. Y		
DATE 22DEC17	SCALE NONE	SIZE A3	SHEET 1 OF 3	

**RATING:**

DESIGN PRESSURE.....	600 PSIG (4.14 MPa)
MAX. OPERATING TEMP.....	190°F (88°C)
MIN. OPERATING TEMP.....	20°F (-7°C)
FACTORY TEST PRESSURE.....	CE / ASME 900 PSIG/660 PSIG (6.20 MPa)/(4.55 MPa)
QUALIFICATION PRESSURE .....	3600 PSI (24.8 MPa)

**INTENDED USE:**

The CodeLine 80H60 Fiberglass RO Pressure Vessel is designed for continuous, long term use as housing for reverse osmosis membrane elements to desalt typical brackish waters at pressures up to 600 psi. Any make of eight-inch nominal diameter spiral-wound element is easily accommodated; the appropriate interfacing hardware for the element specified is furnished with the vessel.

The CodeLine 80H60 is designed in accordance with the engineering standards of the Boiler and Pressure Vessel Code of the American Society of Mechanical Engineers (ASME) as per Section X. At small additional cost vessels can be inspected during construction by an ASME Authorized Inspector and ASME Code stamped.

The CodeLine 80H60 must be installed, operated and maintained in accordance with the listed precautions and good industrial practice to assure safe operation over a long service life.

The high performance Filament wound FRP shell must be allowed to expand under pressure; undue restraint at support points or piping connections can cause leaks to develop in the shell. This side-ported vessel requires special precautions in mounting and connection to piping so that the vessel will not be subjected to excessive stress due to bending moments acting at the side openings in the fiberglass shell. The end closure, incorporating close fitting, interlocking metal components, must be kept dry and free of corrosion; deterioration can lead to catastrophic mechanical failure of the head.

Pentair will assist the purchaser in determining the suitability of this standard vessel for their specific operating conditions. The final determination however, including evaluation of the standard material of construction for compatibility with the specific corrosive environment, shall be the responsibility of the purchaser. Alternate materials with enhanced corrosion resistance are available on special order.

Specifications are subject to change without notice.

**PRECAUTIONS:**

- DO...read, understand and follow all instructions; failure to take every precaution will void warranty and may result in vessel failure
- DO...mount the shell on horizontal members at span "S" using compliant vessel supports furnished; Shim saddles if required. Tighten hold down straps just snug
- DO...align and center side ports with the manifold header. Correct, causes of misalignment in a row of vessels connected to the same header
- DO...use flexible type IPS grooved-end pipe couplings, at side ports; allow full, 0.125 inch gap between port and piping, and position piping to maximize flexibility of connection.
- DO...provide flexibility in, and support for piping manifolds so that vessel can grow in length under pressure without undue restraint; provide additional flexible joints in large pipes leading to manifold header.
- DO...provide overpressure protection for vessel set at not more than 105% of design pressure
- DO...inspect end closures regularly; replace components that have deteriorated and correct causes of corrosion
- DO... Lubricate seals sparingly, using nonpetroleum Based lubricants, i.e. Parker Super O-lube®, Glycerin or suitable silicone based lubricants.

- DO NOT...work on any component until first verifying that pressure is relieved from vessel
- DO NOT...make rigid piping connections to ports or clamp vessel in any way that resists growth of fiberglass shell under pressure;  
\*\*\*ΔDIA = 0.015 in. (0.4mm) and  
\*\*\*ΔL = 0.2 in. (6mm) for a length code -8 vessel
- DO NOT... hang piping manifolds from ports or use vessel in any way to support other components
- DO NOT...tighten Permeate Port connection more than one turn past hand tight
- DO NOT... operate vessel without connecting both Permeate Ports internally to complete set of elements or otherwise plug ports internally so that external piping connection is not subjected to feed pressure
- DO NOT...install Spacer on downstream end of vessel
- DO NOT...operate vessel without Thrust Cone installed downstream
- DO NOT...pressurize vessel until double-checking to verify that the Locking Ring is in place and fully seated.
- DO NOT...operate vessel at pressure and temperature in excess of its rating.
- DO NOT...operate vessel with permeate pressure in excess of 125 psi at 190°F (0.86 Mpa at 88°C).
- DO NOT...tolerate leaks or allow end closures to be routinely wetted in any way
- DO NOT...operate outside the pH range 3-11.

For complete information on proper use of the vessel Please refer to the 80H USER'S GUIDE 94182.

**ORDERING:**

Using the chart below, please check the features you require

**VESSEL LENGTH CODE – please check one**

MODEL 80H60  -1  -2  -3  -4  -5  -6  -7  -8

**MEMBRANE BRAND AND MODEL**

Please supply adapters for the following membrane brand and specific model  
Brand \_\_\_\_\_ Model \_\_\_\_\_

**CERTIFICATION REQUIRED**

- Hydro testing at 1.1 times the design pressure.
  - ASME Stamped and National Board Registered.
  - In compliance with the ASME Sec X but not Code Stamped.
- Hydro testing at 1.5 times the design pressure.
  - CE Marked Standard.
  - Certified by Pentair .

ADAPTER KITS	
UP STREAM	DOWN STREAM

**PERMEATE PORT SELECTION**

Serial Number End

- Size of the Permeate Port  1"  1.25"  1.5"
- Type of Connection  FNPT  MNPT  BSPTM  BSPTF  IPS GROOVED
- Material of Construction  Noryl  SS316L  Zeron 100

Non Serial Number End

- Size of the Permeate Port  1"  1.25"  1.5"
- Type of Connection  FNPT  MNPT  BSPTM  BSPTF  IPS GROOVED
- Material of Construction  Noryl  SS316L  Zeron 100

**Note:**

- Standard offering is 1.0" FNPT in Noryl.
- 1.25" & 1.5" BSPTF, 1.25" & 1.5" FNPT connections cannot be offered

**STRAP ASSEMBLY**

- Standard SS304  Optional SS316  Optional SS316L

**FEED/CONCENTRATE PORT SELECTION**

- Material of Construction  Standard CF3M  Optional Duplex SS (CD3MN)  
 Optional Super Duplex SS (CD3MWCuN)

- Configuration  Standard - CF3M 1G5G

- Optional -Multi port: (Refer SPEC.SHEET/PM/1.5"-3" for Multi ports selection).  
Ports not available in 90° configurations.

Serial number end

Opposite end

**BEARING PLATE MATERIAL**

- Standard – 6061 T6 Aluminium
- Optional – Stainless Steel 316L

**Note:** Refer page-3 for optional Part numbers.

PORT SIZE CODE	
D	1½" GROOVED END
E	2" GROOVED END
F	2½" GROOVED END
G	3" GROOVED END

4

3

2

1

BEARING PLATE PART NUMBERS		
PERMEATE PORT SIZE	ALUMINIUM	SS F316L ###
1.0"/1.25"	96157	96476
1.5"	96411	97373

SEALING PLATE PART NUMBERS	
Standard used for Aluminium BP	96159
Optional used for SS316L BP	97404

PERM PORT RETAINER RING & PORT NUT PART NUMBERS		
1.0" / 1.25"	Standard Port nut	45066
1.5"	Port Retainer Ring	45247

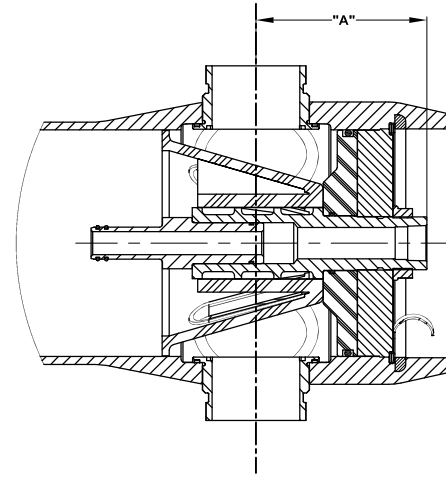
STRAP ASSEMBLY PART NUMBERS		
SS304	SS316	SS316L
45042	46926+	94371+

F/C PORT & SEAL PART NUMBER				
SIZE	*CF3M	**CD3MN	***CD3MWCuN	SEAL
3"	97852	97903	97856	98621
2.5"	97851	97902	97855	96079
2.0"	97850	97901	97854	96078
1.5"	97849	97900	97853	96077

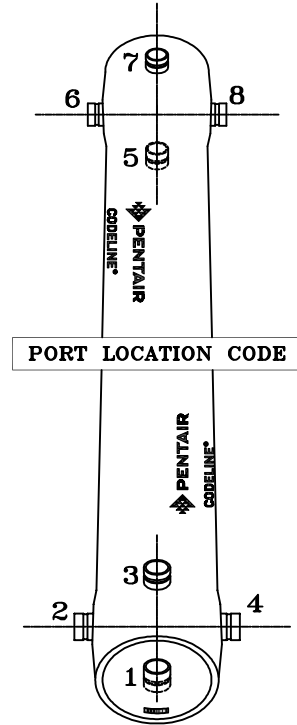
PERMEATE PORT PART NUMBERS & PERMPORT TO F/C PORT OFFSET DISTANCE											
SIZE	MATERIAL	FNPT		MNPT		BSPTF		BSPTM		IPS GROOVED	
		PART NUMBER	DIM "A"	PART NUMBER	DIM "A"	PART NUMBER	DIM "A"	PART NUMBER	DIM "A"	PART NUMBER	DIM "A"
1.0"	NORYL	96161	6.0	97378	7.0	97664	6.0	97384	7.0	97689	7.2
	SS316L # #	97247	6.0	97379	7.0	97382	6.0	97385	7.0	97388	7.3
	#ZERON 100	97295	6.0	97380	7.0	97383	6.0	97386	7.0	97389	7.3
1.25"	NORYL	NA	NA	97665	7.0	NA	NA	97666	7.0	97667	7.2
	SS316L # #	NA	NA	97390	7.0	NA	NA	97392	7.0	97167	7.3
	#ZERON 100	NA	NA	97391	7.0	NA	NA	97393	7.0	97395	7.3
1.5"	NORYL	NA	NA	97668	6.6	NA	NA	97399	6.6	97669	7.2
	SS316L # #	NA	NA	97397	6.6	NA	NA	97400	6.6	97448	7.2
	#ZERON 100	NA	NA	97398	6.6	NA	NA	97401	6.6	97403	7.2

## NOTES

- DIMENSION IN INCHES (MM APPROX.)  
 \* GRADE CF3M AS PER SA-351  
 \*\* GRADE CD3MN AS PER SA-995 (UNS-J92205)  
 \*\*\* GRADE CD3MWCuN AS PER SA-995 (J 93380)  
 # GRADE ZERON 100 AS PER SA-479  
 ## GRADE SS-316L AS PER SA-479  
 ### GRADE SS-F316L AS PER SA-182  
 + OPTIONAL STRAP ASSEMBLY WITH SS-316 & 316L MATERIAL SHALL BE SUPPLIED AS PER METRIC STANDARDS



SECTION THROUGH END CLOSURE



PORT LOCATION CODE

Serial Number End

CODELINE BODY LABELS ARE PLACED AT 90° TO SERIAL NUMBER END AND AT 270° ON THE OPPOSITE SIDE END

**PENTAIR**  
**CODELINE®**

DRAWN	KPS	MODEL - 80H60			
	16 OCT 10	MEMBRANE HOUSING			
CHECKED	RD	ECN	DWG. NO.	REV.	
	16 OCT 10	4624	99168	Y	
APPROVED	RM	DATE	SCALE	SIZE	SHEET
	16 OCT 10	22DEC17	NONE	A3	3 OF 3

4

3

2

1